

Brief instructions for use for visio.lign

- Put up or adjust veneers
 - Matrix from visio.sil (transparent matrix silicon) & frame from Haptosil, for example
 - Make metallic adhesive bond in the usual way (Silano Pen, Rocatec, etc.)
 - Blend combo.lign opaquer 1:1 and apply 1 x thinly (like washing opaquer)
 - Light harden for 180 sec (bre.lux, UniXS, Heraflash, etc.) → see polymerization table
 - Blend combo.lign opaquer 1:1 and apply to cover or “slightly cloudy“
 - Light harden for 180 sec (bre.lux, UniXS, Heraflash, etc.) → see polymerization table
 - Grind veneers (make space for opaquer and adhesive)
 - Radiate veneers with 110 µm and 2 – 2.5 bar
 - Grind interdental edges thinly from INSIDE! (“smooth“ transition to adhesive/combo.lign)
 - Apply visio.link (don’t forget edges!) → To be on the safe side, pull slightly and around the edge on the vestibular surface (prevents discolourations on the outer edges)
 - Light harden for 90 sec → see polymerization table
- ▶ **IMPORTANT:** - visio.link MUST be applied after every surface processing (grinding, radiating without touching, etc.)
 - visio.link has hardened fully when the surface is dry, i.e. there is no more “sticky“ layer
 - Do not steam, blow on, or touch radiated, defatted or conditioned surfaces any longer
- Reposition veneers in the matrix (only with tweezers!)
 - Place crea.lign dentine as a “thin stripe“ on the tray edge (“seal edge“)
 - Put combo.lign into the veneer with the mixing tip
 - Press the matrix onto the model with the framework and spread out the excess very thinly towards the tongue or palate with a single-use brush onto the framework
 - Light harden (with manual lamp) through the transparent matrix for 20 sec.
 - Remove matrix carefully and replenish adhesive/combo.lign if needed
 - Seal and customize surfaces with crea.lign (interdentally, palatally, lingually)
 - Final light hardening for at least 10 min (mechanical properties increase significantly) → see polymerization table

WARNING!

These brief instructions for use are intended only as course material -
 They do not replace the reading of the regular instructions for use and
 processing!